

## Agenda

for the 11<sup>th</sup> meeting of the Committee on Vaccination, on 5 July 2016 from 15:00 to 17.30 hrs at BCN, Utrecht

- 1 Opening and matters arising
- 2 Pneumococcal disease – presentations by experts on the microbioma and on cost-effectiveness analyses
- 3 Memo on prevention by an expert from the National Health Care Institute
- 4 Evaluation of the advice process (Vaccination against shingles)
- 5 Minutes of last meeting
- 6 AOB
- 7 Closing